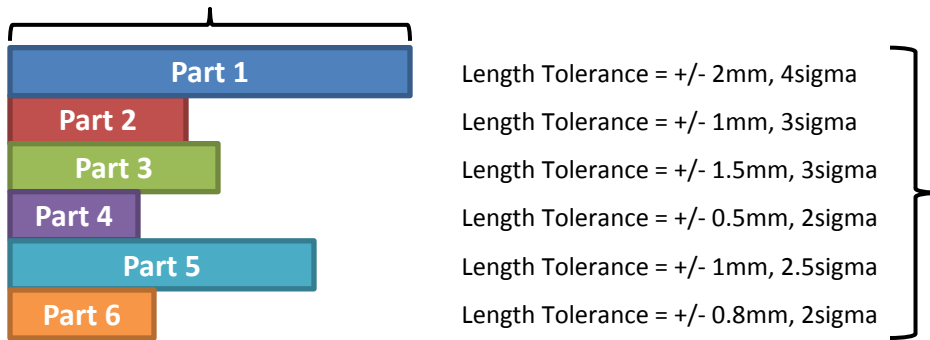
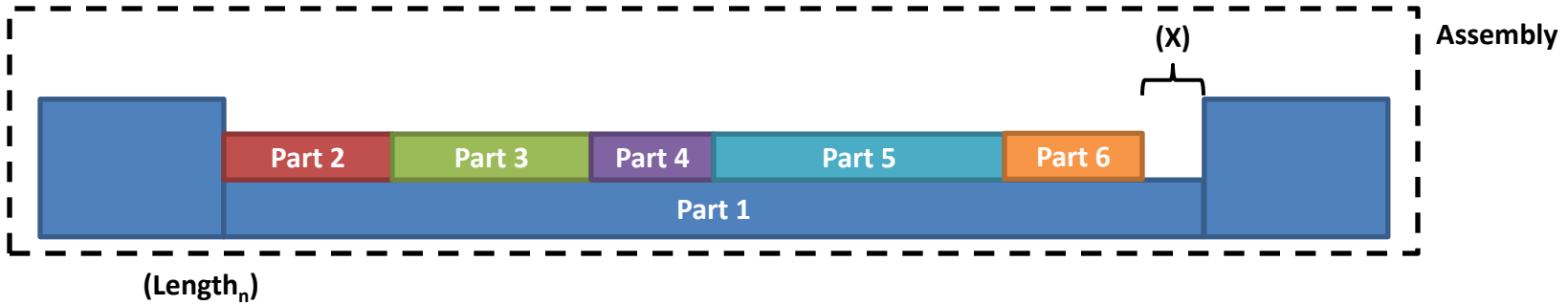
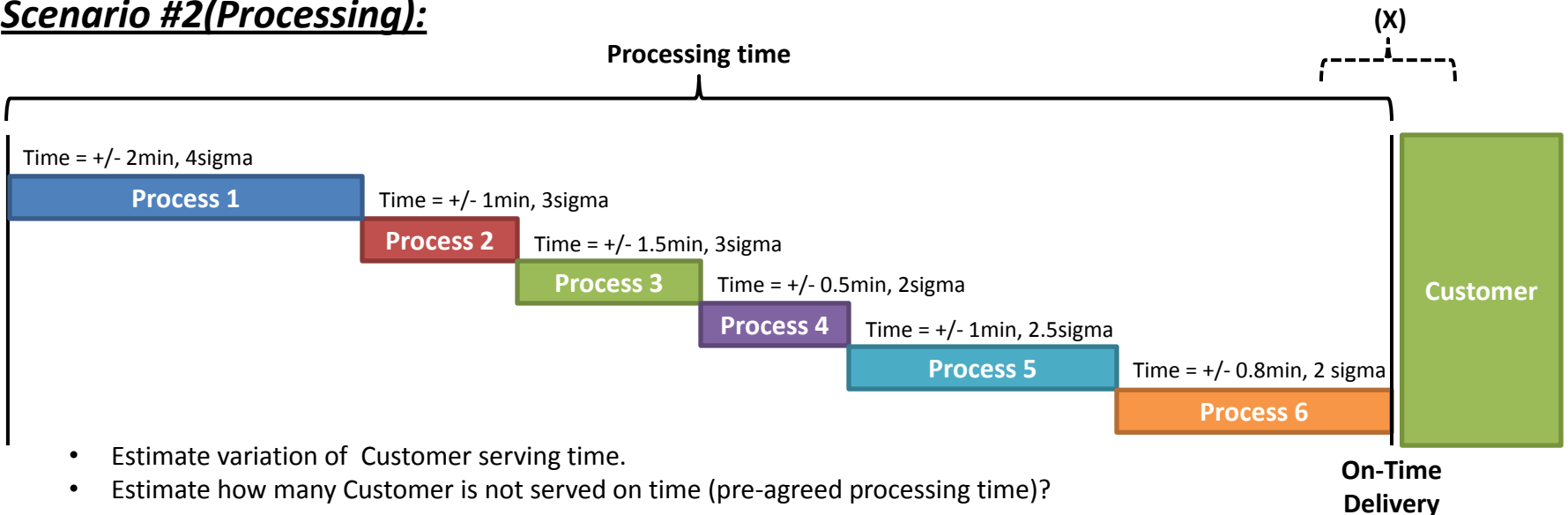


Scenario #1(Technical):



- Estimate variation for gap X[mm].
- Estimate how many assemblies fail?

Scenario #2(Processing):



- Estimate variation of Customer serving time.
- Estimate how many Customer is not served on time (pre-agreed processing time)?